

Ship Oct. 26

Work Order ID 91373

\*91373\*

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October-05-12 9:59:02 AM

Item ID: D212-803-015 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: LH Pilot in Command, Complete Installation  
 Start Date: 10/05/12 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 10/26/12 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D212-803	

100	DOCUMENT CONTROL	0.00	DAS 15 12-10-30						
*100*									
DC	Memo	0.00	12-10-30						
Document Control	Photocopy blue file and type labels per PPP D212-803-015 CHG001		002						

Order M45 12-10-11

110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									

IX SP 12-10-24

120	QC4- 100% Inspect kits for completeness	0.00	DAS 15 12-10-30						
*120*									
QC	Memo	0.00							
Quality Control									

1

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**Item ID:** D212-803-015**Revision ID:****Item Name:** LH Pilot in Command, Complete Installation**Start Date:** 10/05/12 **Start Qty:** 1.00 **\*1\*****Required Date:** 10/26/12 **Req'd Qty:** 1.00 **\*1\*****Reference:****Accept****\*N900040100\*****Setup Start \*NS1\*****Stop \*NS2\*****Cust Item ID:****Customer:****Approvals:** **Process Plan:** **Date:** **Tooling:** **Date:****QC:** **Date:** **SPC (Y/N):** **Date:****Run Start \*NR1\*****Stop \*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	<b>Memo</b>	0.00							
Packaging	Identify and pack for shipping as per PPP D212-803-015								
	Location: <u>B</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	<b>Memo</b>	0.00							
Quality Control									

12/10/30  
12/10/31  
12-10-30

# Picklist Print

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.03 new issue DD verf:EC  
VERIFIED BY:DD

IPP REV B:12-10-01 REV B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4410-043 Co-Pilot Collective Head Assembly (212)	Smb	Manufactured	No			110	Each	0.0000	1	91376			SP
D4410-5 Face Plate	Smb	Manufactured	No			110	Each	0.0000		B91381			SP
D4411-3 Placard	Smb	Manufactured	No			110	Each	0.0000		B92274			SP
D4411-5 Placard	Smb	Manufactured	No			110	Each	0.0000		B92273			SP
D4411-7 Placard	Smb	Manufactured	No			110	Each	3.0000		B92204			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				89787		1							
				ST110		2							
				76527		2							
D4413-1 Dome Plug	Smb	Manufactured	No			110	Each	5.0000	1	B91375			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST110		5							
				80844		5							
27ET51-T Switch	Smb	Purchased	No			110	Each	0.0000	1	M123364			SP
30-037-26 Diode Assembly	Smb	Purchased	No			110	Each	0.0000	3	M123364			SP
30-037-3 Diode Assembly	Smb	Purchased	No			110	Each	0.0000	2	M123364			SP
AN961-6T Washer	Smb NAS1149F0463P	Purchased	No			110	Each	0.0000	3	M123314			SP

12-10-24

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

SEMIXY-5-1  
Switch

Smb

Purchased No

110 Each 2.0000

1 SP. 5 SP.

Location

Loc Qty

Loc Code

ST378

2

122889

2

Purchased No

110 Each 0.0000

1x 21 m/23503 SP. 21 m/23503 SP. 2 m/23503 SP. 2 m/23503 SP. 3 SP. 3 SP.

M39029/31-240  
Pin

Smb

M39029/32-259  
Socket

Smb

Purchased No

110 Each 0.0000

M39029/31-228  
Pin

Smb

Purchased No

110 Each 0.0000

M39029/32-247  
Socket

Smb

Purchased No

110 Each 0.0000

MS21042L06  
Nut

Smb

Purchased No

110 Each 429.0000

Location

Loc Qty

Loc Code

315

280

122441

280

ST317

149

122151

149

Purchased No

Each 1,837.0000

3x 17/23265 1x SP. 12-10-11.

MS21042L3  
Nut

Smb

Location

Loc Qty

Loc Code

316

701

122452

701

ST300

338

117885

32

119017

168

119075

138

ST317

798

122141

798

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

MS21044N04

Nut

Purchased No

110 Each 88.0000

2

2



## Location

## Loc Qty

## Loc Code

ST301

88

119438

1

121464

87

2x

MS21919WDC10

Clamp

Purchased No

Each 9.0000

2x

## Location

## Loc Qty

## Loc Code

ST320

9

123203

9

1x

MS21919WDC19

Clamp

Purchased No

Each 0.0000

1x

MS24523-27

Switch

Purchased No

Each 2.0000

1x

## Location

## Loc Qty

## Loc Code

ST323

2

122889

2

1x

MS24693-S5

Screw

Purchased No

Each 0.0000

1x

MS27039-1-07

Screw

Purchased No

Each 44.0000

1x

## Location

## Loc Qty

## Loc Code

ST291

44

18106

44

1x

MS27212-1-3

Terminal Board

Purchased No

Each 0.0000

1x

MS3126E16-99P

Socket

Purchased No

Each 0.0000

1x

MS3120E16-99S

Socket

Purchased No

Each 0.0000

1x

MS3373-A1

Strip

Purchased No

Each 0.0000

1x

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Work Order ID: 91373

Parent Item: D212-803-015

Parent Item Name: LH Pilot in Command, Complete Installation

Start Date: 10/05/12

Required Date: 10/26/12

Start Qty: 1.00

Required Qty: 1.00

**MS35206-226**

Screw *Sho*

Purchased No

Each 96.0000

Location

Loc Qty

Loc Code

ST288

96

123189

96

**NAS1149D0363J**

Washer *Sho*

Purchased No

Each 4,919.0000

Location

Loc Qty

Loc Code

ST294

1400

123248

1400

ST297

3340

122378

3340

ST298

179

117601

61

119537

33

120308

17

121524

68

**NAS1197-6**

Washer *Sho*

Purchased No

Each 196.0000

Location

Loc Qty

Loc Code

ST295

196

123190

196

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## 5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D205-803-011	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X				D205-803-013	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X			D212-803-015	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X		D212-803-017	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X	D212-803-019	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
1	1				D4410-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		<del>1</del>	<del>1</del>		<del>D4410-043</del>	<del>CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)</del>
				1	D4410-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
1	1			1	D4410-3	FACE PLATE
		<del>1</del>	<del>1</del>		<del>D4410-5</del>	<del>FACE PLATE</del>
1	1			1	D4410-9	TRIGGER
1	1			1	D4411-1	PLACARD
		<del>1</del>	<del>1</del>		<del>D4411-3</del>	<del>PLACARD</del>
		<del>1</del>	<del>1</del>		<del>D4411-5</del>	<del>PLACARD</del>
1	1	<del>1</del>	<del>1</del>	1	<del>D4411-7</del>	<del>PLACARD</del>
		<del>1</del>	<del>1</del>		<del>D4413-1</del>	<del>DOME PLUG</del>
		1			27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					2PB744-T2	SWITCH
		<del>3</del>			<del>30-037-26</del>	<del>DIODE ASSEMBLY</del>
		<del>2</del>			<del>30-037-3</del>	<del>DIODE ASSEMBLY</del>
1	1			1	AN565F8H9	SETSCREW
		<del>3</del>			<del>AN961-6T</del>	<del>WASHER</del>
		<del>1</del>			<del>51MXY-5-J</del>	<del>SWITCH</del>
1					C100E2-39	SWITCH
17		<del>AR(21)</del>			<del>M39029/31-240</del>	<del>PIN</del>
17		<del>AR(21)</del>			<del>M39029/32-259</del>	<del>SOCKET</del>
		<del>AR(2)</del>			<del>M39029/31-228</del>	<del>PIN</del>
		<del>AR(2)</del>			<del>M39029/32-247</del>	<del>SOCKET</del>
1	1			1	MS20253-1-065	PIN
		<del>3</del>			<del>MS21042L06</del>	<del>NUT</del>
1	1			1	MS21042L08	NUT
1	1	<del>1</del>	<del>1</del>	<del>1</del>	<del>MS21042L3</del>	<del>NUT</del>
		<del>2</del>			<del>MS21044N04</del>	<del>NUT</del>
1	1	<del>1</del>	<del>1</del>	<del>1</del>	<del>MS21919WDG10</del>	<del>CLAMP</del>
		<del>1</del>	<del>1</del>	<del>1</del>	<del>MS21919WDG19</del>	<del>CLAMP</del>
1	1				MS21919WDG20	CLAMP
		<del>1</del>			<del>MS24523-27</del>	<del>SWITCH</del>
		<del>2</del>			<del>MS24693-S5</del>	<del>SCREW</del>
1	1	<del>1</del>	<del>1</del>	<del>1</del>	<del>MS27039-1-07</del>	<del>SCREW</del>
		<del>1</del>			<del>MS27212-1-3</del>	<del>TERMINAL BOARD</del>
1					MS3126E14-19P	PLUG
1					MS3120E14-19S	SOCKET
		<del>2</del>			<del>MS3126E16-99P</del>	<del>PLUG</del>
		<del>1</del>			<del>MS3120E16-99S</del>	<del>SOCKET</del>
		<del>3</del>			<del>MS3373-A1</del>	<del>STRIP</del>
4	4	<del>4</del>	<del>4</del>	<del>4</del>	<del>MS35206-226</del>	<del>SCREW</del>
2	2	<del>2</del>	<del>2</del>	<del>2</del>	<del>NAS1149D0363J</del>	<del>WASHER</del>
4	4	<del>4</del>	<del>4</del>	<del>4</del>	<del>NAS1197-6</del>	<del>WASHER</del>
1	1	1	1	1	D212-803	KIT PAPERWORK

1

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Part Number: D212-803-015

Description: LH PILOT IN COMMAND, COMPLETE INSTALLATION

[illegible]